- 5. (original) The drilling fluid additive system of Claim 1 wherein said carrier comprises polypropylene glycol.
- 6. (currently amended) The drilling fluid additive system of Claim 1 wherein said solids graphite comprises from about 2 % to about 50 % of said additive; said beads comprise from about 2 % to about 50 %; and said carrier comprises from about 50 % to about 98 96 % of said additive.
- 7. (cancelled) The drilling fluid additive system of Claim 2 wherein said beads comprises from about 2 % to about 50 % of said additive.
- 8. (currently amended) The drilling fluid additive of Claim 1 further comprises a weighting agent, said weighting agent is selected from a group consisting of barium sulfate (barite), calcium carbonate, hematite, and salts.
- 9. (original) The drilling fluid additive system of Claim 1 wherein said pH controller is selected from a group consisting of caustic acid, potassium hydroxide, lime and sodium hydroxide.
- 10. (currently amended) The drilling fluid additive system of Claim 1 wherein said fluid loss controller is selected from a group consisting of lignites, polyacrylamide and graphite uintaite (Gilsonite<sup>TM</sup>) glycol dispersions.
- 11. (original) The drilling fluid additive system of Claim 1 wherein said hydrophilic clay is selected from a group consisting of bentonite and kaolin clay.
- 12. (original) The drilling fluid additive system of Claim 1 wherein said dispersant is selected from a group consisting of lignite, lignosulfonate and tannin.

- 13. (original) The drilling fluid additive system of Claim 1 further comprises a chemical inhibitor, said chemical inhibitor is selected from a group consisting of gypsum, lime, potassium chloride, potassium hydroxide, magnesium sulfate, potassium formate and calcium sulfate.
- 14. (currently amended) A drilling fluid additive system manufactured by a method comprising of:

admixing graphite with at least one carrier to create a suspended additive mixture, and admixing polymer beads to said mixture, said carrier is selected from a group consisting of oils, esters, glycols, cellulose, olefins and mixtures thereof, said suspended additive mixture allowing the surface of said graphite and said beads to be pre-wet with said carrier prior to adding said mixture to a drilling fluid; and further admixing hydrophilic clay, a pH controller, a fluid loss controller, and at least one dispersant to said drilling fluid additive system.

- 15. (cancelled) The drilling fluid additive system of Claim 14 further comprising admixing copolymer beads to said suspended mixture, said copolymer beads having an affinity for oils, esters, glycols and olefins.
- 16. (currently amended) The drilling fluid additive system of Claim 14 15 wherein said beads have a specific gravity at from about 1.0 to about 1.5 and a size from about 40 microns to about 1500 microns.
- 17. (currently amended) The drilling fluid additive system of Claim <u>14</u> 15 wherein said beads are comprised of styrene and divinylbenzene.
- 18. (cancelled) The drilling fluid additive system of Claim 14 wherein said carrier is selected from a group consisting of oils, hydrocarbon oils, vegetable oils, mineral oils, paraffin oils, synthetic oils, diesel oils, esters, glycols, cellulose, olefins and mixtures thereof.

- 19. (currently amended) The drilling fluid additive system of Claim 14 wherein said graphite comprises from about 2 % to about 50 % of said additive mixture; and said beads comprises from about 2 % to about 50 % of said additive mixture; and said carrier comprises from about 50 % to about 98 96 % of said additive mixture.
- 20. (cancelled) The drilling fluid additive system of Claim 15 wherein said beads comprises from about 2 % to about 50 % of said additive mixture.
- 21. (currently amended) The drilling fluid additive system of Claim 14 further comprises admixing a weighting agent, said weighting agent is selected from a group consisting of barium sulfate (barite), calcium carbonate, hematite, and salts.
- 22. (original) The drilling fluid additive system of Claim 14 further comprises admixing a chemical inhibitor, said chemical inhibitor is selected from a group consisting of gypsum, lime, potassium chloride, potassium hydroxide, magnesium sulfate, potassium formate and calcium sulfate.
- 23. (original) The drilling fluid additive system of Claim 14 wherein said pH controller is selected from a group consisting of caustic acid, potassium hydroxide, lime and sodium hydroxide.
- 24. (currently amended) The drilling fluid additive system of Claim 14 wherein said fluid loss controller is selected from a group consisting of lignites, polyacrylamide and graphite uintaite (Gilsonite<sup>TM</sup>) glycol dispersions.
- 25. (original) The drilling fluid additive system of Claim 14 wherein said hydrophilic clay is selected from a group consisting of bentonite and kaolin clay.
- 26. (original) The drilling fluid additive system of Claim 14 wherein said dispersant is selected from a group consisting of lignite, lignosulfonate and tannin.

27. (currently amended) A method of manufacturing a drilling fluid additive system, said method comprising:

shearing graphite with at least one carrier to create a suspended mixture to thereby allow the surface of said graphite to be pre-wet with said carrier, said carrier is selected from a group consisting of oils, esters, glycols, cellulose, olefins and mixtures thereof;

admixing copolymer beads to said suspended mixture; and

further admixing hydrophilic clay, a pH controller, a fluid loss controller, and at least one dispersant to said drilling fluid additive system.

- 28. (original) The method of Claim 27 wherein said carrier comprises oil and a glycol.
- 29. (cancelled) The method of Claim 27 wherein said carrier is selected from a group consisting of oils, esters, glycols, cellulose, olefins and mixtures thereof.
- 30. (original) The method of Claim 27 further comprises admixing uintaite.
- 31. (original) The method of Claim 27 wherein said carrier comprises soybean oil.
- 32. (currently amended) The method of Claim 27 wherein said graphite comprises from about 2 % to about 50 % of said additive mixture; said carrier comprises from about 50 % to about 98 96 % of said additive mixture; and said beads comprises from about 2 % to about 50 % of said additive mixture.
- 33. (original) The method of Claim 27 further comprises allowing said beads to be pre-wet with said carrier and shearing until a homogeneous mixture is formed.
- 34. (currently amended) The method of Claim 27 further comprises admixing a weighting agent, said weighting agent is selected from a group consisting of barium sulfate (barite), calcium carbonate, hematite, and salts.

- 35. (original) The method of Claim 27 further comprises admixing a chemical inhibitor, said chemical inhibitor is selected from a group consisting of gypsum, lime, potassium chloride, potassium hydroxide, magnesium sulfate, potassium formate and calcium sulfate.
- 36. (original) The method of Claim 27 wherein said pH controller is selected from a group consisting of caustic acid, potassium hydroxide, lime and sodium hydroxide.
- 37. (currently amended) The method of Claim 27 wherein said fluid loss controller is selected from a group consisting of lignites, polyacrylamide and graphite uintaite (Gilsonite<sup>TM</sup>) glycol dispersions.
- 38. (original) The method of Claim 27 wherein said hydrophilic clay is selected from a group consisting of bentonite and kaolin clay.
- 39. (original) The method of Claim 27 wherein said dispersant is selected from a group consisting of lignite, lignosulfonate and tannin.
- 40. (original) The method of Claim 27 further comprising injecting said system into a wellbore.
- 41. (original) A drilling fluid additive system comprising: a first mixture of graphite and oil in combination with a second mixture of graphite and glycol to form a drilling fluid additive; and hydrophilic clay, a pH controller, a fluid loss controller, and at least one dispersant.
- 42. (original) The drilling fluid additive system of Claim 41 wherein said first mixture comprises from about 1% to about 99% of said additive and said second mixture comprises from about 1% to about 99% of said additive.